
Subject: Hello new to the forum
Posted by [Alerion](#) on Wed, 11 Nov 2009 03:44:46 GMT
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I just stumbled onto this site.

I was searching for some lost wax casting info.

I'm casting some bronze pulley's for my boat.

I made a silicone rubber mold to copy a pulley and make wax patterns

I would like to cast the about 16 pulleys in one on shot but I don't know how I should go about it with sprue and vents.

If any one has any good technique they would like to share I would be glad to listen.

Alerion
patterns.

File Attachments

1) [IMG_4192.JPG](#), downloaded 273 times

Subject: Re: Hello new to the forum
Posted by [Dotsan](#) on Wed, 11 Nov 2009 11:23:49 GMT
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Hi nice job, for lost wax casting, you will need to construct a tree with your wax parts stuck on to the end of each branch. The place that will be casting them should be able to do this.
Here's a good vid
<http://www.youtube.com/watch?v=yYoKTNbzHwQ>

V

<http://www.dotsan.com>

Subject: Re: Hello new to the forum
Posted by [Alerion](#) on Thu, 12 Nov 2009 02:38:26 GMT
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VirtualV, Thank you, the patterns turned out well. I made the first tree today. I hope it works.

File Attachments

1) [First lost wax set up.png](#), downloaded 234 times

Subject: Re: Hello new to the forum
Posted by [Dotsan](#) on Thu, 12 Nov 2009 10:07:07 GMT
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No worries mate, nice tree , keep me posted with how the casts turn out.

V

<http://www.dotsan.com>

Subject: Re: Hello new to the forum
Posted by [kessy](#) on Sat, 09 Jan 2010 06:55:33 GMT
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Hello Guys!!!!!!!!!!!!!!!!!!!!!!
i want to talk about theplastic products
